

# SHORT TECHNICAL GUIDE

## HARRYWOOD & HARRYWOOD BLOCK PROFILE



### MATERIAL

To complete the job effectively, you will need a MAC cutter (MAC Kut Haus SX14), a MAC Metal folder or a pair of folding tongs, a drill, and a pair of shear. You will also need a level, a tape measure and safety goggles.



### IMPORTANT

- **Material Inspection:** When you receive your order, it's important to inspect the product immediately. If, however, there are any issues with your order or if the panels arrive damaged, you should inform your supplier before the start of the installation.
- **Guarantee:** In the event that a problem occurs during the installation of the profiles. It's important to notify the supplier before the installation of 144p<sup>2</sup> (2 boxes), to make sure that the warranty will apply. Over 144 sq. Ft. The responsibility for the installation goes to the installer.
- The use of an electric saw or other rotary tool is strongly discouraged. This may cause corrosion and void the warranty.
- Each box contains twelve (12) planks, for a total of 72 sq. ft. The wood collection includes six planks with varying grains and nuances. Please ensure that the planks are installed randomly. Each plank is stamped on the reverse side with a 1 to 6 digit number. If you pay particular attention to this, you will undoubtedly optimize the appearance of your project.
- The screws must conform to ASTM B117-2000h. The use of Century MAC screws designed for these profiles is highly recommended by the manufacturer.



### STARTER STRIPS

Using a laser guide level, a chalk tracer or a standard level, trace a reference line as a guide to insure the starter strip is in place. Ensure that the starter strip is level, because this profile doesn't leave room for correction.

### FIXING A PLANK

To facilitate installation, it is important to lightly insert the sheet from one end of the clip to the other, taking care to use a certain angle. Then secure it in place by applying moderate pressure.

- It is important to leave a 1/8" gap when overlapping two boards to allow expansion of the steel.

### THE SCREW

Tighten screws by applying moderate pressure to the metal to allow expansion. Screws should not be placed using upward or downward pressure, so that deforming the siding and/or opening the joints can be avoided. Screws should be installed every 16" in the middle of the pre-cut holes, to allow dilation and expansion. See MAC Century screws image:

Note: Only remove the plastic membrane once the plank has been installed.



Wood Screw MAC  
Anticorrosion



Metal Screw MAC  
Anticorrosion

### MEMORY FOAM

Each plank is equipped with memory foam that acts as a sound barrier and prevents vibration, as well as being used as a spacer. During installation, each plank with memory foam will also serve as a guide for the pressure to be applied with the screws and also will serve to correct any minor wall imperfections.

### REAR RETAINING BRACKET

New rear retaining bracket for Harrywood profile, now included in the boxes! Designed specifically for large area installation. It acts as an additional reinforcement support to tighten the joints, especially between wood or steel furs. Easy to install, insert the bracket on the top of the two boards in the middle of the joint.



### WINDSTORM RATED ASSEMBLY

Harrywood and MS14 profiles can be used in the assembly of hurricane and tornado resistant walls. The ZHLA 63 wall composition with MAC Harrywood & MS14 siding has been tested according to ASTM E1886 and E1996, as well as the standards of the Florida building code TAS 202 and TAS 203. (Miami Dade)